



# CF-5

## Semi-automatic case former

### Increase Productivity

This semi-automatic case former and pack station can increase output as much as 40% over hand sealing

### Minimal Setup

Only two adjustments needed for a case size change over

### Production Versatility

Attach the CF-5 to virtually any case sealer in the industry with optional mounting bracketry

### Ergonomic Design

Adjustable to optimal packing height & mechanically folds all 4 bottom flaps of the case, reducing repetitive stress on the operator

# CF-5

## Semi-automatic case former

The CF-5 is a semi-automatic case former capable of handling a variety of case sizes. It has an ergonomic design that adjusts to most conveyor heights using slide and lock legs, making it easily compatible with most sealers.

The CF-5 also uses an Allen Bradley Micro 800 PLC (Programmable Logic Controller) to drive the cases, so it doesn't require any lubrication.

This equipment can be easily operated and requires minimal operator training.

### Features and benefits

#### ■ Performance

- Allen-Bradley Micro 800 PLC driven - MicroLogix 830 electronically controlled sequencing
- Ease of programming

#### ■ Versatility

- Expansive case size range with simple box set up & changeover – two adjustment scales
- Attaches to virtually any case sealer in the industry with optional mounting brackets
- Simple slide and lock legs, making it easy to match conveyor height
- User-friendly workplace design

#### ■ Durability

- Heavy duty steel construction, powder coated steel frame with stainless steel covers and contact points for wear and corrosion resistance – 25 kg (55 lb.) case capability

#### ■ Safety

- Alleviates twisting motion known to cause carpal tunnel syndrome
- 3 photo eyes promote safe operation

### Optional equipment

- Spare parts kit
- Permanently change conveyor height up to 96.5 cm (38")
- Casters
- 3 phase electric
- Air dryer
- Mounting kit
- NEMA 4 electrics
- Specific brand PLC
- Stainless steel construction



### CF-5 Technical Specifications

Power	115 volts, 60 cycle, single phase
Air	6.5 SCFM @ 50 psi
Production Rate	Up to 6 cases per minute, depending on operator dexterity
Case Range	Length: 203 mm - 673 mm (8 in - 26.5 in) Width: 127 mm - 508 mm (5 in - 20 in) Height: 76 mm - infinity (3 in - infinity)
Machine Dimensions	Length: 112 cm (44 in) Width: 84 cm (33 in) Height: 86.5 (34 in)
Conveyor Height	22 1/4" to 30 1/4" Standard Consult factory for other heights
Warranty	1 Year

\*HSC Containers must be a minimum of 252 mm (6") in height